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Question Booklet No. :		CEC	CH/202	22
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	Number			

2022 PAPER – I CHEMICAL ENGINEERING (Degree Standard)

Duration: Three Hours

[Total Marks: 300

Read the following instructions carefully before you begin to answer the questions.

IMPORTANT INSTRUCTIONS

- 1. You will be supplied with this question booklet 15 minutes prior to the commencement of the examination.
- 2. This question booklet contains 200 questions. Before answering the questions, you shall check whether all the questions are printed serially and ensure that there are no blank pages in the question booklet. If any defect is noticed in the question booklet, it shall be reported to the invigilator within the first 10 minutes and get it replaced with a complete question booklet. If the defect is reported after the commencement of the examination, it will not be replaced.
- 3. Answer all the questions. All the questions carry equal marks.
- 4. You must write your register number in the space provided on the top right side of this page. Do not write anything else on the question booklet.
- 5. An answer sheet will be supplied to you separately by the room invigilator to shade the answers.

 Instructions regarding filling of answers etc., which are to be followed mandatorily, are provided in the answer sheet and in the memorandum of admission (Hall Ticket).
- 6. You shall write and shade your question booklet number in the space provided on page one of the answer sheet with BLACK INK BALL POINT PEN. If you do not shade correctly or fail to shade the question booklet number, your answer sheet will be invalidated.
- 7. Each question comprises of five responses (answers): i.e. (A), (B), (C), (D) and (E). You have to select ONLY ONE correct answer from (A) or (B) or (C) or (D) and shade the same in your answer sheet. If you feel that there are more than one correct answer, shade the one which you consider the best. If you do not know the answer, you have to mandatorily shade (E). In any case, choose ONLY ONE answer for each question. If you shade more than one answer for a question, it will be treated as a wrong answer even if one of the given answers happens to be correct.
- 8. You should not remove or tear off any sheet from this question booklet. You are not allowed to take this question booklet and the answer sheet out of the examination room during the time of the examination.

 After the examination, you must hand over your answer sheet to the invigilator. You are allowed to take the question booklet with you only after the examination is over.
- 9. You should not make any marking in the question booklet except in the sheets before the last page of the question booklet, which can be used for rough work. This should be strictly adhered to.
- 10. Failure to comply with any of the above instructions will render you liable for such action as the Commission may decide at their discretion.

SPACE FOR ROUGH WORK

1. The Total Cost Of Production (TCOP) is calculated by

Where

TCOP = Total Cost Of Production

CCOP = Cash Cost of Production

VCOP = Sum of all the Variable Costs of Production minus by product revenues

FCOP = Sum of all the Fixed Cost Of Production

ACC = Annual Capital Charge

- (A) TCOP = (VCOP FCOP) + ACC
- TCOP = (VCOP + FCOP) + ACC
- (C) TCOP = (VCOP + FCOP) ACC
- (D) TCOP = FCOP ACC VCOP
- (E) Answer not known
- 2. An optimization problem of locating oil-wells to identify better production rate can be solved by
 - (A) Quadratic programming
- (Y) Integer programming
- (C) Geometric programming
- (D) Linear programming
- (E) Answer not known
- 3. In an optimization problem, the ratio of the partial derivative of objective function to the partial derivative of constraints with respect to any one independent variable is termed as
 - (A) Newton's multiplier
- (B) Kuhr-Tucker multiplier
- Langrange multiplier
- (D) Reynolds multiplier
- (E) Answer not known

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- 4. Formulation of a design problem for specialty product requires
 - (A) Physical properties
- (B) Chemical properties
- (C) Surface properties
- (I) Functional properties
- (E) Answer not known
- 5. Choose the following condition which is to be satisfied for the local minimum (x_{\min}) to be called as Global minimum (x^*)
 - $(A) x^* > x_{\min}$

(B) $x^* < x_{\min}$

 $(C) \quad x^{\star} = x_{\min} = 0$

- $(b) x^* = x_{\min}$
- (E) Answer not known
- 6. Optimization of one phase of an operation while ignoring some factors that have an effect on the process of plant is known as
 - (A) Constrained optimization
 - (B) Linear optimization
 - Sub optimization
 - (D) Quadratic programming optimization
 - (E) Answer not known
- 7. When the model is non linear in the coefficients, they can be estimated by
 - (A) Least square method
- (B) Non Linear progression

- (C) Linear regression
- Non Linear regression
- (E) Answer not known

8.	The	technique used in recovery of sensitive biological products is
	(A)	permeation technique (B) per vaporation
	(C)	super critical fluid extraction (D) dialysis
	(E)	Answer not known
9.		atify the process from the following, one which could not be done by aporation technique?
	(A)	Removal of water from organic solvents
	B	Adjustment of H ₂ /CO ratio in synthesis gas
	(C)	Removal of organics from water
	(D)	Dehydration of ethanol-water azeotrope
	(E)	Answer not known
10.	Cati	on exchange resins include
	(A)	weak base resins with Ammonium groups
	(B)	strong base resins with Ammonium groups
	(0)	strong acid resins with Sulphuric acid groups
	(D)	weak acid resins with Sulphuric acid groups
	(E)	Answer not known
•		
11.	The	method used in recovery of metals from dilute solutions is
		crystallization (B) permeation
	(A) (C)	osmosis ion exchange
		Answer not known
	(E)	MIDACI HORITOAH

12.	The difference in permeabilities through membranes is used to separate solutions containing large molecules or colloids in the process of					
	(A)	Gas Permeation	(B) Ultrafiltration	4		
	(C)	Electrolysis	(D) Osmosis			
	(E)	Answer not known				
13.	Тур	ically, microfiltration retai	ns matters of diameter bety microns.	veen		
	(4)	0.02 and 10 microns	(B) 10 and 50 microns			
	(C)	0.001 and 0.01 microns	(D) 51 and 100 microns			
	(E)	Answer not known				
14.	high		by the membrane which leads one surface than in bulk solutio			
	(A)	Osmosis	(B) Dialysis			
	(0)	Concentration polarization	(D) Diffusion			
	(E)	Answer not known				
15.		overy of salts or sugars from be achieved by	natural products or colloidal solut	ions		
*.	(A)	Chromatography	(B) Micro filtration			
	KO	Ultra filtration	(D) Reverse osmosis			
	(E)	Answer not known				

16.	The	sequence of stages in the	evolution of a crystal is
	(A)	Embryo \rightarrow Cluster \rightarrow Nu	$cleus \rightarrow Crystal$
	` '	Cluster \rightarrow Embryo \rightarrow Nu	
	(C)	$Nucleus \rightarrow Cluster \rightarrow Er$	
	(D)	01	
	(E)	Answer not known	
	\- /		
17.	A c	ontinuous crystallizer p	roduces 2000 kg/hr of $Al_2(SO_4)_3 \cdot 18H_2O$
	(den	$sity = 100 \text{ kg/m}^3$) and re	esidence time of magma in crystallizer is
	2 ho	ours. What would be volun	ne of crystals in crystallizer?
	(A)	20 m ³	
	(B)	20 Litres	
	(C)	2 m^3	
	DY	• 40 m ³	
	(E)	Answer not known	
			the state of the s
18.	The	systems for which the o	utput response is bounded for all bounded
	- .	ut is defined as	
	(A)	Unstable system	Stable system
	(C)	Lag system	(D) Feed forward system
	(E)	Answer not known	
	• :		
			1 ([- S]) is often used
19.	-		arge transport lag $(\exp[-\tau_{D}S])$ is often used
	the	control strategy by	
	(A)		Dead time compensation
	(C)	Second order process	(D) IMC
	(E)	Answer not known	

20. The ratio of output amplitude to input amplitude in sinusoidal response is

Where $\tau = \text{Time Constant}$

(A) $\sqrt{\tau^2 w^2 + 1}$

(B) $\sqrt{\tau^2 w^2 - 1}$

 $\frac{1}{\sqrt{\tau^2 w^2 + 1}}$

- (D) $\frac{1}{\sqrt{\tau^2 w^2 1}}$
- (E) Answer not known
- 21. The time constant (τ) of a mixing process first order system is
 - (A) $\tau = \frac{mc}{hA}$

(B) $\tau = AR$

 $\tau = V/q$

- (D) $\tau = R \cdot C$
- (E) Answer not known
- 22. In second order under damped system which of the following is correct?
 - (A) Overshoot = $(Decay ratio)^3$
 - (B) Overshoot = $\frac{1}{\text{Decay ratio}}$
 - (C) Decay ratio = $\sqrt{\text{overshoot}}$
 - Decay ratio = (overshoot)²
 - (E) Answer not known
- 23. U-tube manometer is an example for _____ order system.
 - (A) 1st

(B) 2nd

(C) 3rd

- (D) zero order
- (E) Answer not known

24. The Laplace transform of $e^{-at}\cos Kt$ is

(A)
$$\frac{s-a}{(s+a)^2+K^2}$$

$$(B) \frac{s+a}{(s+a)^2+K^2}$$

(C)
$$\frac{s-a}{(s+a)^2-K^2}$$

(D)
$$\frac{s+a}{(s+a)^2-K^2}$$

- (E) Answer not known
- 25. The Lapalce transform of unit step function is
 - (A) 1

(B) 0

 $\frac{1}{s}$

- (D) s
- (E) Answer not known
- 26. The flow sensors are usually modeled by simple algebraic equation, where α is a constant determined by the construction characteristics of flow sensor and ΔP is the pressure difference between a point at the flow constriction and a point with fully developed flow

(A) flow =
$$\alpha^2 + \Delta P$$

(B) flow =
$$\frac{\alpha}{\Delta P}$$

(C) flow =
$$\alpha \Delta P^3$$

flow =
$$\alpha \sqrt{\Delta P}$$

- (E) Answer not known
- 27. The largest range of values of a measured variables to which the instrument does not respond is called as

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(A) Dead zone

(B) Drift

(C) Sensitivity

- (D) Accuracy
- (E) Answer not known

V	(D)	may be equal to or higher than	that obtained by adsorbtion
	(E)	Answer not known	
29.	The	letter 'a' in individual co-effic	ients $k_y a$ and $k_x a$ and the overall
	coeff	fficients $K_{_y}a$ and $K_{_x}a$ used in	the design of adsorption column
	refei	ers to	
	(A)	interfacial area per unit volum	\mathbf{e}^{-1}
	(B)	unit volume per interfacial are	a
	(C)	cross-sectional area	
	(D)	specific surface area	
	(E)	Answer not known	
30.		condition at which the liquid ho nange in the slope of the pressure	ld up starts to increase, as judged by drop line, is called
	(A)	Channeling	(2) Loading point
	(C)	Flooding	(D) Short-circuting
	(E)	Answer not known	
31.		ich of the following extractors a y small density difference and ver	re especially useful for liquids with ry short residence time?
•	(A)	Centrifugal Extractors	(B) Mixer-Settler Extractors
V	(C)		(D) Packed Extraction tower
	(E)	Answer not known	

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When hysterisis is observed, the desorption equilibrium pressure

is always equal to that obtained by adsorbtion

is always higher than that obtained by adsorbtion

is always lower than that obtained by adsorbtion

28.

(A)

(B)

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- 32. The equation used for diffusion process for a smaller pore size which is less than the normal mean free path is
 - (A) Chapman-Enskog equation
 - (B) Stokes-Einstein equation
 - Knudsen diffusion equation
 - (D) Lennard-Jones potential
 - (E) Answer not known
- 33. Which type of evaporator is preferred for the materials with heat sensitive products and liquids with suspended solids?
 - (A) Long tube vertical
 - (B) Horizontal tube
 - (C) Reboiler
 - Agitated thin film
 - (E) Answer not known
- 34. Which one states that the boiling point of a given solution is a linear function of the boiling point of pure water at the same pressure
 - (A) Boiling point elevation
 - (B) Charle's law
 - (C) Boyle's law
 - Duhring's rule
 - (E) Answer not known

- 35. Thermal diffusivity is defined as the ratio of
 - Thermal conductivity to thermal capacity
 - (B) Thermal capacity to thermal conductivity
 - (C) Thermal capacity to diffusivity
 - (D) Mass diffusivity to thermal capacity
 - (E) Answer not known
- 36. Find out the correct statement of the Colburn analogy between heat transfer and fluid friction
 - (A) $jH = (St)^{\frac{2}{3}} (Pr)^{\frac{2}{3}} \phi_V^{-1} = \frac{f}{2}$
 - (B) $jH = (St)(Pr)^{\frac{2}{3}}\phi_V^{-1} = \frac{f}{2}$
 - (C) $jH = (St)(Pr)^{\frac{1}{3}}\phi_V^{-1} = \frac{f}{2}$
 - (D) $jH = (St)^{\frac{1}{3}} (Pr)^{\frac{3}{3}} \phi_V^{-1} = \frac{f}{2}$
 - (E) Answer not known
- 37. To discharge large quantities of liquid in multistage centrifugal pump, the impellers are connected
 - (A) in parallel
 - (B) in series
 - (C) in both parallel and series
 - (D) tangentially
 - (E) Answer not known

38.	What is flowing under laminar conditions is a pipe of length L . If the diameter of the pipe is doubled for a constant volumetric flow rate, the pressure drop across the pipe
· C	(A) decreases 2 times (B) decreases 16 times
	(C) increases 2 times (D) increases 16 times
	(E) Answer not known
39.	A Newtonian fluid (with ρ -density, μ -viscosity) is flowing with velocity
	'v' in a circular tube of diameter D and length L . For Laminar flow ΔP is
	proportional to
	(A) $\frac{Lev^2}{D}$ (B) $L\mu\nu/D^2$ (C) Dev^2/L (D) $\mu\nu/L$
	(C) Dev^2/L (D) $\mu v/L$
	(E) Answer not known
40.	The hydrostatic law states that the rate of increase of pressure in a vertical direction is equal to
N. T.	(A) density of the fluid
	specific weight of the fluid
	(C) viscosity
	(D) surface tension
	(E) Answer not known
41.	Pressure of Cobalt in steel improves is
	(A) Corrosion resistance (B) Tensile strength
	Cutting ability (D) Refractory resistance

(E) Answer not known

42.	To 1	remove very small amo	unt of tiny solid impurities from liquid, we use
	(A)	Pressure filter	(B) Vacuum filter
	(C)	Centrifugal filter	Flocculation
	(E)	Answer not known	
19	Com	ting alogaificus wood to	announts the mentioles board on difference
43.	Sori		separate the particles based on differing
		densities	(B) sizes
	(C)	shapers	(D) viscosities
	(E)	Answer not known	
44.	Amo	ong the following	is called Heavy Fluid Separation.
	(A)	Filtration	
	(B)	Thickness	
	(C)	Sink and float metho	d classifiers
	(D)	Clarifiers	
	(E)	Answer not known	
45.	T 11	1. To 1. To	C
40.			for Cuter resistance $\alpha = \alpha_0 (\Delta P)^s$
aren. Li	Whe	ere α = Specific cake r	esistance
		$\alpha_0 = \text{Constant}$	
		ΔP = Pressure dro	p
		S = Compressibilit	y coefficient
	Com	pressibility coefficient	value falls between
	(41)	0.2 and 0.8	(B) 2 and 8
•	(C)	0.02 and 0.08	(D) 1 and 10
	(E)	Answer not known	

- Among the following, choose an equation relating flow in an agitated 46. vessel (q) to agitator diameter (D_a)
 - (A) $q \propto nD_a$

(C) $q \propto nD_a^2$

- Answer not known (E)
- Power number is used in the design of 47.
 - Pumps (A)

(B) Agitated vessel

(C) Crusher

- (D) Grinder
- Answer not known (E)
- In agitator, at Reynolds number less than 300, the power number for baffled tank is _____ unbaffled tank.
 - greater than (A)

(B) lesser than

(C) independent of

- equal to
- Answer not known **(E)**
- The sphericity is defined as 49.

Where

 $V_p = V_{olume}$ of particle

Dp = Diameter of particle

Sp = Surface area of particle



$$\frac{6Vp}{DpSp}$$

(B)
$$\frac{6Dp}{VpSp}$$
(D)
$$\frac{6Vp}{Sp}$$

- (E) Answer not known

50.	Moh	hr stress diagram is a graph o	\mathbf{of}
	(A)	shear stress versus angle o	f repose
	VB)	shear stress versus pressur	re
	(C)	angle of repose versus angl	e of internal friction
	(D)	shear stress versus shear r	ate •
	(E)	Answer not known	
51.		ich of the following operation illibrium data?	n is not dependent on the vapour-liquid
	(A)	Distillation	(B) Absorption
	(C)	Extraction	(D) Sublimation
	(E)	Answer not known	
52.	The	e Coefficient Of Performance (COP) of a refrigerator is defined as
	M	Quantity of heat absorbed p	per unit of work
	(B)	Quantity of heat desorbed p	per unit of work
 	(C)	Quantity of heat radiated p	er unit of time
	(D)	Quantity of heat transmitte	ed per unit of time
	(E)	Answer not known	
53.		ropy change for an irreversib coundings together, is	ole process accounting both system and
	(A)	Positive	(B) Negative
	(C)	Zero	(D) Undefinable
	(E)	Answer not known	

54.	For	an exothermic reaction, the equilibrium constant
	(A)	remains unaffected with change in temperature
	(D)	decrease with increase in temperature
	(C)	increase with increase in temperature
	(D)	increase linearly with increase in temperature
	(E)	Answer not known
	•	
55.	Clay	peron Equation deals with the
	(A)	effect of an inert gas on vapour pressure
	B	rate of change of vapour pressure with temperature
•	(C)	temperature dependence of heat of phase transition
	(D)	calculation of ΔF for spontaneous phase change
	(E)	Answer not known
56.	In	, both mass and energy can flow across the boundary.
	NAT	open system (B) closed system
	(C)	insulated system (D) isolated system
	(E)	Answer not known
57.	ordin	logarithm of the vapor pressure of the substance is plotted as the nate against the logarithm of the vapor pressure of the reference at same temperature as the abscissa in
	(A)	Hausbrandt Chart (B) Duhring Plot
•	6	Cox Chart (D) Psychrometric Chart
	(E)	Answer not known

- 58. If 30g of NaOH is present in a litre of solution, then the molarity of the solution is
 - (A) 30 M

(B) 1 M

(C) 0.75 M

- (D) 40 M
- (E) Answer not known
- 59. pH of 0.098 M HCl solution is

(A)
$$\log(0.098)$$

$$(3) - \log(0.098)$$

(C)
$$-0.012$$

(D)
$$-\log(0.012)$$

- (E) Answer not known
- 60. Raoult's Law is given by

(A)
$$P = p_1 + p_2 + p_3$$

$$p_A = p_A^{\circ} x_A (p_A^{\circ} = \text{vap.} p_r, p_A = \text{par.} p_r)$$

(C)
$$V = V_1 + V_2 + V_3$$

(D)
$$p_A = y_A . P \ (P = \text{Tot. } p_r)$$

- (E) Answer not known
- 61. For an ideal gas, the compressibility factor
 - (A) decreases with pressure raise
 - is unity at all temperatures
 - (C) is unity at all concentration
 - (D) is infinity
 - (E) Answer not known

62.		one of the following is par centage of carbon black, ash	tially depolymerised and contains a hig and solvent oils	ŀ
	(A)	Reclaimed rubber	(B) Hypalon	
	(C)	Urethane rubber	(D) Butyl rubber	
	(E)	Answer not known		
63.	Suc	rose is a		
	(A)	monosaccride	(B) disaccride	٠
	(C)	trisaccride	(D) polysaccride	
	(E)	Answer not known		
64.	Suga	ar beet contains	of sucrose.	
	·			
	(A)	3 to 6 % 13 to 17 %	(B) 7 to 12 %	
	(IE)		(D) 20 to 25 %	
	(E)	Answer not known		
, Å				
65.	Turl	key red is a		
			(D)	
	(A)	sulphur dye	(B) mordant dye	
	(C)	solvent dye	natural dye	
	(E)	Answer not known		
66.	Colo	our of the pulp obtained fron	n K raft process is	
		Brown	(B) White	
	(C)	Black	(D) Yellow	
	(E)	Answer not known		

67.		eer production, the regiment after maturing process, contains yeast, ipitated proteins and tennis is known as
	(A)	lager (B) chill
	(0)	draff (D) hops
	(E)	Answer not known
68.		ntify the separation method based on the relative solubilities in erent solvents that are used in the manufacture of lube oil
	(A)	Distillation
	(B)	Absorption
	VOT	Extraction
	(D)	Adsorption
	(E)	Answer not known
69.		ch of the following is more suitable for the construction of actories?
	(A)	High porosity bricks
	(B)	Low porosity bricks
	(C)	Bricks with high thermal expansion
	(D)	Bricks with low thermal conductivity
	(E)	Answer not known
70.	Cem	nent manufactured by fusing lime stone and bauxite is
•	(A)	Portland cement (B) Hydraulic lime cement
	(C)	Pozzolana cement

(E)

Answer not known

- 71. For gas-solid non catalytic reactions, of change in size, which resistance will not be considered
 - (A) film resistance
 - (B) reaction resistance
 - ash resistance
 - (D) overall resistance
 - (E) Answer not known
- 72. For ash layer control, time required for complete conversion (τ) , consider

$$A_{_g} + bB_{_{(s)}} \rightarrow C_{_g} + D_{_s}$$

Where $\rho_B = \text{molar density}$

R = Radius of particle

b = Stiochiometric coefficient

 $D_e = Diffusivity$

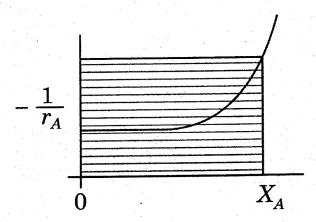
CAg = Concentration

(A)
$$\frac{\rho_{\rm B} {\rm R}^2}{6 {\rm bD_c CAg}}$$

- (B) $\frac{\rho_{_{\rm B}}^2 R^2}{12 {\rm bD_e CAg}}$
- (C) $\frac{R^2}{6bD_eCAg}$
- (D) $\frac{\rho_{_B}^2 R^2}{12bD}$
- (E) Answer not known

- 73. For large value of Thiele Modulus $\left(L\sqrt{\frac{K}{D}}\right)$ of a solid catalyzed first order reaction, the effectiveness factor (η) is equal to
 - (A) 1
 - (B) $L\sqrt{\frac{K}{D}}$
 - (C) $1 + L\sqrt{\frac{K}{D}}$
 - $1/\left(L\sqrt{\frac{K}{D}}\right)$
 - (E) Answer not known
- 74. If Thiele Modulus is large, _____ limits the reaction.
 - (A) External diffusion
 - Internal diffusion
 - (C) Surface reaction
 - (D) Adsorption
 - (E) Answer not known
- 75. BET apparatus is used to determine the
 - specific surface area of a catalyst
 - (B) activity of the catalyst
 - (C) pore diameter
 - (D) porosity of the catalyst
 - (E) Answer not known

76. The shaded area is the representation of the following equation.



- (A) $\tau = C_{A_o} \int_0^{X_A} \frac{dX_A}{-r_A}$
- (B) $\tau = \frac{V}{V_0}$
- $(C) \quad \frac{\tau}{C_{A_0}} = \frac{X_A}{-V_A}$
 - (D) $\tau = \frac{C_{A_0} \cdot V}{FA_0}$
 - (E) Answer not known

77. To maximize the formation of R in the simultaneous reactions

$$A + B \rightarrow R$$

$$r_{\scriptscriptstyle R}=2C_{\scriptscriptstyle A}^{\scriptscriptstyle 0.5}C_{\scriptscriptstyle B}^{\scriptscriptstyle 2}$$

$$A+B \rightarrow S$$

$$r_{\scriptscriptstyle S}=1.4C_{\scriptscriptstyle A}C_{\scriptscriptstyle B}$$

We should have

- (A) Low C_A , low C_B
- Low C_A , high C_B
 - (C) High C_A , low C_B
 - (D) High C_A , high C_B
 - (E) Answer not known

- 78. The fractional volume change between no conversion and complete conversion for the isothermal gas phase reaction $2A \rightarrow R$, is
 - (A) 0.5

(B) - 0.5

(C) 1

- (D) 1.5
- (E) Answer not known
- 79. For a reaction $A+3B \rightarrow 5C+7D$ which one of the following relation is correct?

$$(A) - r_A = -\frac{1}{3}r_B = \frac{1}{5}r_C = \frac{1}{7}r_D$$

- (B) $-r_A = -3r_B = 5r_C = 7r_D$
- (C) $-r_A = -\frac{1}{3}r_B = 5r_C = 7r_D$
- (D) $-r_A = \frac{1}{3}r_B = -\frac{1}{5}r_C = -\frac{1}{7}r_D$
- (E) Answer not known
- 80. The half life time $(t^{1/2})$ of the reaction, is defined as _____.

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(A)
$$\frac{(0.5)^{1-n}-1}{K(n-1)}C_{A_0}^{1-n}$$

- (B) $\frac{(0.5)^{n-1}-1}{K(n-1)}$
- (C) $\frac{(n)^{1-n}-1}{K(n-1)}$
- (D) $\frac{(n)^{n-1}-1}{K(n-1)}$
- (E) Answer not known

81. Substance A in a liquid reacts to produce R and S as follows:

$$A \xrightarrow{K_1} R$$

$$A \xrightarrow{K_2} S$$

 $-r_A$ for the above elementary reaction is

(A)
$$K_1C_A$$

(B)
$$K_2C_A$$

$$(K_1 + K_2)C_A$$

(D)
$$\frac{K_1}{K_2}C_A$$

- (E) Answer not known
- 82. The rank of matrix $\begin{pmatrix} 2 & 0 & 3 \\ 4 & 2 & 1 \\ 6 & 2 & 4 \end{pmatrix}$

- (D) 3
- (E) Answer not known
- 83. The eigen values of a hermitian matrix are
 - (A) Complex
 - (B) Purely imaginary



- (D) None of the above
- (E) Answer not known

84. The inverse of the matrix $\begin{bmatrix} 0.2 & 0 & 0 \\ 0 & 1 & 0 \\ 0 & 0 & 0.5 \end{bmatrix}$ is

(A)
$$\begin{bmatrix} 2 & 0 & 0 \\ 0 & 1 & 0 \\ 0 & 0 & 5 \end{bmatrix}$$

(B)
$$\begin{bmatrix} -0.2 & 0 & 0 \\ 0 & -1 & 0 \\ 0 & 0 & -0.5 \end{bmatrix}$$

$$\begin{array}{c} \begin{array}{c} \begin{array}{cccc} \\ \end{array} & \begin{array}{ccccc} 5 & 0 & 0 \\ 0 & 1 & 0 \\ 0 & 0 & 2 \end{array} \end{array} \end{array}$$

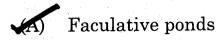
(D)
$$\begin{bmatrix} 0.5 & 0 & 0 \\ 0 & 1 & 0 \\ 0 & 0 & 0.2 \end{bmatrix}$$

- (E) Answer not known
- 85. In the Gauss Elimination method for solving a system of algebraic equation triangularization leads to
 - (A) Diagonal matrix
 - (B) Lower triangular matrix
 - Upper triangular matrix
 - (D) Singular matrix
 - (E) Answer not known

86.		Newton-Raphson method, mal places is	the value of 'x' for $x^2 - 29 = 0$, to five
	(A)	5.38516	(B) 5.85361
	(C)	5.35816	(D) 5.40216
	(E)	Answer not known	
87.	In I	Bisection method, at each	iteration, the Length of the interval is
	redu	aced by a factor of	
	(A)	0.2	(B) 4
	(C)	1.5	(2) 2
	(E)	Answer not known	
88.	Gau	ss-seidal is an —————	method.
	(A)	Discrete	(B) Iterative
	(C)	Indirect	(D) Partial
	(E)	Answer not known	
39.	The	Newton Raphson method is	also called as
	YAU	Tangent method	(B) Serant method
	(C)	Chord method	(D) Diameter method
	(E)	Answer not known	

90.	. Yellow colour in the chemical Hazard NFPA diamond indicates				
	(A)	Hazard warming			
	(B)	Health hazard			
	(C)	Fire hazard			
	(10)	Reactivity hazard			
	(E)	Answer not known			
		도 말하게 되는 것이 하는 모든 것이라요. 이 모든 모든 것이 되는 것이 되었다. 그는 것이 되는 것이 되는 것이 되는 것이다. 그 물론 이 보고 통해 그는 것이라면 하는 것은 것을 보고 있다면 그렇게 되는 것이 되었다.			
01					
91.		dentify the following chemical that will combust on exposure to air			
	(A)	Barium cyanide			
	(B)	Lead amide			
	(C)	Sodium borohydride			
	(20)	Phenyl sodium			
	(E)	Answer not known			
		있으로 크는 이 12년 전에 있는 이 보고 보고 보고 있는 것이 되었다. 그는 것이 되었다. 그리고 있는 것이 되었다. - 이 12년 - 12년 1일 전 12년 1일 1일 12년			
00					
92.		liquid, whenever the temperature of the liquid is as little as			
		gree less than 100°F. Would be releasing vapour at a rate sufficient eignitable, is a			
	(A)	Flammable liquid			
	(B)	Non-Flammable liquid			
	(C)	Combustible liquid			
	(D)	Organic liquid			
	(E)	Answer not known			
		我们就被我们的时候,我们就是我们的时候就是我们的时候,我们就是我们的时候,我们就会看到这个女子,我们就是这个女子,我们就是我们的一样,只要不是一个女子,就是这个			

The Oxidation ponds which have a mixture of both aerobic and 93. anaerobic conditions are called as



- (B) Lagoons
- (C) Polishing ponds
- (D) Aerated ponds
- Answer not known **(E)**
- The area required for sludge thickening in activated sludge setting tank 94. can be estimated using the following equation.

29

- Area required
- Flow rate
- Time to reach desired underflow concentration
- H_0 Initial height of interface in column
- $(A) A = \frac{Q^2 t_w}{H_0}$
- (B) $A = \frac{Qt_w^2}{H_{\wedge}}$
- (C) $A = \frac{Q^2 t_w^2}{H_0}$ $A = \frac{Q t_w}{H_0}$
 - Answer not known

- 95. Particle aggregation is brought about by inducing velocity gradients is known as
 - (A) Ortho kinetic flocculation
 - (B) Peri kinetic flocculation
 - (C) Micro flocculation
 - (D) Kinetic flocculation
 - (E) Answer not known
- 96. The Bhopal Gas Tragedy was mainly due to
 - (A) Methyl iso butyl carbamate
 - Methyl iso cyanite
 - (C) Methyl iso butyl cyanite
 - (D) Methyl carbamate
 - (E) Answer not known
- 97. Aerosols are suspension of particles in air with an effective diameter
 - (A) Greater than 100 μ m
 - (B) Less than 1 mm
 - (C) Between 10 μ m 100 μ m
 - Less than 10 μ m
 - (E) Answer not known

98. Minamata disease is caused due to



(B) Lead

(C) Phosphorus

- (D) Arsenic
- (E) Answer not known

99. Dimensionless number used to estimate the dispersion in mechanically agitated lagoons is



Peclet number

- (B) Reynolds number
- (C) Froude number
- (D) Grashof number
- (E) Answer not known

100. In the context of chemical process industries, the term BOD is normally associated with the

- (A) Characterization of solids
- (B) Characterization of gaseous effluents
- (2) Characterization of liquid effluents
- (D) Characterization of boiler feed water
- (E) Answer not known

101. Which of the following is used to find energy target for heating and cooling using heat exchanger?

 $(\Delta T = \text{Temperature difference})$

- (A) $(\Delta T)_{\text{max}}$
- (B) $\left(\Delta T_1 + \Delta T_2\right)/2$
- (C) $\Delta T_1 \Delta T_2$
- ΔT $(\Delta T)_{\min}$
- (E) Answer not known
- 102. Quadratic programming is concerned with the non-linear program of optimizing the quadratic objective function subject to
 - (A) Linear equality constraints
 - (B) Linear inequality constraints
 - Linear equality or inequality constraints
 - (D) Non-Linear equality or inequality constraints
 - (E) Answer not known
- 103. A suitable tool to understand the interface between the process and utility system is
 - (A) Composite curve
 - Grand composite curve
 - (C) Areas of integrity
 - (D) Stochastic curve
 - (E) Answer not known

104.		sian Matrix of an objective onary point can be called as	function is positive-definite, then				
	(4)	Minimum	(B) Maximum				
	(C)	Global minimum	(D) Global maximum				
	(E)	Answer not known					
	•						
105.	Simp	Simplex method begins at when					
	(A)	(A) all the points are in feasible region					
	(B)	the corner points are only at f	easible region				
	(C)	the intermediate points are w	ithin the feasible region				
	(D)	an interior points are in the fe	easible region				
	(E)	Answer not known					
			c $c($				
106.		In the relationship between the character of $f(x)$ and the state of $H(x)$. If $f(x)$ is concave, then $H(x)$ is					
	(A)	Positive - definite	(B) Positive - indefinite				
	(E)	Negative - semidefinite Answer not known	(D) Negative - definite				
405	CD 3						
107.	The general form of a constrained optimization problem does not involve						
	(A)	objective function to be aptim	ized				
	(B)	equality constraints					
	(C)	inequality constraints					
		auxiliary information of the p	rocess				
	(E)	Answer not known					

108.	The	value of X_2 for the minimiz	ation problem $f(X) = 4X_1^2 + 5X_2^2$ subject				
e di Salaharan da S	to 2.	$X_1 + 3X_2 = 6$ by direct substit	ution is				
٠, ٠	(1)	1.286	(B) 1.071				
	(C)	1.52	(D) 1.77				
	(E)	Answer not known					
	÷ •						
109.	The	quadratic model is obtained	from				
	1	Truncated Taylor series exp					
•	(B)	Runge Kutta method					
	(C)	Newton Raphson method					
	(D)	Euler's method					
	(E)	Answer not known					
			the week or of about of functional				
110.		The total depends on the number of charged functional groups per gram of dry ion exchanger (or) per ml of swollen gel.					
	grou		(B) non-ionic capacity				
	(C)	ionic capacity concentration	(D) metallic capacity				
	(C) (E)	Answer not known	(D) metalife capacity				
	(12)	Allswel hot known					
111.	Solutes can be recovered from a super critical fluid by changing						
	(A)	ion exchange properties	(B) temperature				
	(C)	permeability	(D) diffusivities				
	(E)	Answer not known					
		and the country of the control of th					

112.	The charge on the Ion-exchanger depends on thesolvent.					
	(4)	pH	(B)	concentration		
	(C)	temperature	(D)	solubility		
	(E)	Answer not known				
110	XX 71-3-	h of the following membrane	mate	rials is used for Reverse Osmosis		
113. Which of the following membrane materials is used for Reverse applications?						
	4	Polybenzimidazole	(B)	Polypropylene		
	(C)	Polyimide	(D)	Polysulphone		
	(E)	Answer not known				
114.	In di	alysis, the flux of each solute i	is pro	portional to the		
	(A)	Temperature gradient		소프로 다른 회사 전에 의하는 말라고 있다. 기계를 하는 하는 것이 되었다. 그는 사람들은 다른		
	(B)	Velocity gradient				
	(C)	Concentration gradient				
	(D)	Momentum gradient				
	(E)	Answer not known				
115.	Whi	Which one is not a zeolite based membrane?				
	(A)	Alumina supported silicate	(B)	Rare earth doped silicate		
	(C)	ZSM 5	(B)	Graphene oxide		
	(E)	Answer not known				

- 116. The membranes which are generally made with the skin on the outside, and a bundle with thousands closely packed fibres sealed in a metal cylinder is
 - (A) Frame fiber membrane
 - (B) Tubular fiber membrane
 - (C) Spiral wound fiber membrane
 - Hollow fiber membrane
 - (E) Answer not known
- 117. A process for selectively removing low molecular weight solutes from a solution by allowing them to diffuse into a region of lower concentration is
 - (A) Filtration
 - (P) Dialysis
 - (C) Pervaporation
 - (D) Permeation
 - (E) Answer not known
- 118. Which among the following does not relate to solubility and crystal size of super saturation process?
 - (A) Kelvin Equation
 - (B) Gibbs-Thompson Equation
 - (C) Ostwald Equation
 - Pensky- Randall Equation
 - (E) Answer not known

119. Overall Amplitude Ratio (AR) is given by log AR =

 $\log AR_1 + \log AR_2 + \dots \log (AR)_n$

- (B) $\log AR_1 \cdot \log AR_2 \dots \log (AR)_n$
- (C) $\log AR_1 \log AR_2 \dots \log (AR)_n$
- (D) $\log AR_1 \log AR_2 + \log AR_3 \dots \log (AR)_n$
- (E) Answer not known
- 120. The controller used for injection of a fuel-air mixture into furnace is
 - (A) Cascade Controller
 - (B) IMC Internal Modern Controller
 - (C) MPC Model Predictive Controller
 - Ratio Controller
 - (E) Answer not known
- 121. The important features of Bode Plot for the open loop transfer function of a feed back system is

$$\phi$$
 is -180°, where AR = 1

(B)
$$\phi$$
 is +180°, where AR = 1

(C)
$$\phi$$
 is -90°, where AR = 1

(D)
$$\phi$$
 is +90°, where AR = 1

- (E) Answer not known
- 122. The system to provide an algebraic method for determining the stability of a simple feed back control system is called as
 - Routh criterion

(B) Rout-Locus

(C) Bude-Stability

- (D) Nyquist-Stability
- (E) Answer not known

123. 1st order pade approximation for Transportation lag is given by

(A)
$$1-\tau s/2$$

(B)
$$1 + \frac{\tau s}{2}$$

(C)
$$\frac{1+\frac{\tau s}{2}}{1-\frac{\tau s}{2}}$$

$$(D) \frac{1 - \frac{\tau s}{2}}{1 + \frac{\tau s}{2}}$$

(E) Answer not known

124. The correct expression among the following is

- (A) Decay ratio = (Overshoot)
- Decay ratio = (Overshoot)²
- (C) Decay ratio = $\frac{1}{\text{Overshoot}}$
- (D) Decay ratio = $\frac{1}{(Overshoot)^2}$
- (E) Answer not known

125. The Laplace transform of $\sin t$ is

$$\frac{1}{S^2+1}$$

- (B) $\frac{S}{1+S^2}$
- $(C) \quad \frac{1}{S^2-1}$
- (D) $\frac{S}{S^2-1}$
- (E) Answer not known

- 126. The relationship between flow (q) and head (h) is applicable for flow through a rectangular-shaped weir is
 - (A) $q \propto h$

(B) $q \propto h^{\frac{1}{2}}$

(C) $q \propto h^{\frac{2}{3}}$

- $(b) q \propto h^{\frac{3}{2}}$
- (E) Answer not known
- 127. Zero pressure on the gauge scale equals
 - (A) 14.7 kg/cm²

(B) 10⁻⁵ KPa

76 cm Hg

- (D) 10^{-5} N/m^2
- (E) Answer not known
- 128. The device used for velocity measurement is
 - (A) Barometer
 - (B) Thermometer
 - (C) Bolometer
 - Hotwire Anemometer
 - (E) Answer not known
- 129. The degree of closeness with which an instrument responds to change in the measured variable is known as
 - (A) precision

(B) drift

fidelity

- (D) sensitivity
- (E) Answer not known

- 130. A batch rectifier is usually operated under _____ conditions for an initial period of time prior to withdrawal of distillate product.
 - (A) Sub-cooled

(B) Partial-reflux

Total-reflux

- (D) Super saturated
- (E) Answer not known
- 131. Flash vapourization is carried out by
 - (A) cooling the feed at constant pressure
 - (B) increasing the pressure on the feed stream
 - reducing the pressure on the feed stream
 - (D) increasing the temperature on the feed stream
 - (E) Answer not known
- 132. The Stanton number (St) for mass transfer is defined as Where

Sh - Sherwood number

Re – Reynold's number

Sc - Schmidt number



- (B) $\frac{\mathrm{Sh}}{\mathrm{ReSc}^{\frac{1}{3}}}$
- (C) $\frac{\text{Re}}{\text{Sc}}$
- (D) Re Sc
- (E) Answer not known

____ times the 133. TEMA standards specify a minimum pitch of outside diameter of tubes for triangular pitch.

1.25

(B) 1.50

1.75 (C)

(D) 2.0

Answer not known **(E)**

134. The turbulent flow through conduits, the velocity gradient is

- small near the wall (A)
- (b) large near the wall
- large in the turbulent core (C)
- (D) small in the buffer zone

Answer not known **(E)**

135. The ratio of heat transfer area to the volume of heat exchanger for a compact heat exchanger should be

 $> 200 \text{ ft}^{-1}$

- (B) = 200 ft^{-1}
- (C) Between $101 \text{ ft}^{-1} \text{ and } 199 \text{ ft}^{-1}$ (D) $< 100 \text{ ft}^{-1}$

(E) Answer not known

136. The presence of even small amounts of noncondensing gas in a condensing vapor will

- increase the rate of condensation (A)
- not affect the rate of condensation (B)
- reduce the rate of condensation
- indirectly affect the rate of condensation (D)
- Answer not known **(E)**

137.	. Iden liqui	itily the pump used for leak proof towards handling dangerous ids
	(A)	Piston pump
	(B)	Plunger pump
	(0)	Canned-rotor centrifugal pump
	(D)	Gear pump
	(E)	Answer not known
138.	The	Mechanical efficiency of a Reciprocating Pump varies from
		tofor small pumps.
	(A)	70 to 90%
	(B)	50 to 70%
	(0)	40 to 50%
	(D)	30 to 40%
y Y	(E)	Answer not known
139.		ransient heat conduction, the two significant dimensionless meters are number and number.
	(A)	Reynolds, Fourier
	(B)	Reynolds, Sherwood
	(C)	Sherwood, Fourier
. ,		Bior, Fourier
	(E)	Answer not known

140.	Ann	eling is carried out in order t	to			
	(1)	relieve stream	(B) decrease softness			
	(C)	decrease ductility	(D) increase stress			
	(E)	Answer not known				
	**					
141.	The	The corrosion occurring at the contact area between materials under				
	load	subjected to vibration and s				
	(A)	Galvanic corrosion	(B) Crevice corrosion			
	(0)	Fretting corrosion	(D) Intergranular corrosion			
5	(E)	Answer not known				
:						
142.		re composite used for replaci acement is made of	ng screws for bone fracture and joint			
	4	Carbon	(B) Polymer			
	(C)	Fiberglass	(D) Aramid			
	(E)	Answer not known				
143.	The	raw materials for steel mar				
	(A)	cast iron, wrought iron an	d air/oxygen			
	(B)	cast iron and air/oxygen				
	(0)	pig iron and air/oxygen				
	(D)	wrought iron and air/oxyg	en			

(E)

Answer not known

144. Separation factor in cyclone separator is ratio of Where

 F_C = Centrifugal force

 $F_g = Gravity force$

- (A) $F_C F_g$
- (B) $F_C + F_g$
- F_C/F_g
- (D) F_g/F_C
- (E) Answer not known
- 145. Filter aid is used to
 - (A) increase the rate of pressure drop
 - (B) decrease the porosity of the cake
 - increase the porosity of the cake
 - (D) act as a support base for septum
 - (E) Answer not known
- 146. Choose a relationship among the following for calculating power requirement in Agitated Vessels

Where

Re – Reynold's Number

Sn - Sherwood Number

 $Fr-Froude\ Number$

Sc - Schmidt Number

(A)
$$N_P = \psi(\text{Re, Sh})$$

(C)
$$N_P = \psi(\text{Re, Sc})$$

(E) Answer not known

(B)
$$N_P = \psi(\operatorname{Fr}, \operatorname{Sh})$$

$$N_P = \psi(\text{Re, F}r)$$

147. The expression $\frac{1}{\sum_{i=1}^{n} (x_i / \overline{D}p_i)}$ represents

Where $x_i = \text{mass fraction in given increment}$

 $D\overline{p}_i$ = average particle diameter

- (A) mass mean diameter
- (B) volume mean diameter
- (C) arithmetic mean diameter
- volume-surface mean diameter
 - (E) Answer not known
- 148. Tumbling mills operates at the critical speed in percentage of
 - (A) 0-20%
 - (B) 20-40%
 - 65-80%
 - (D) 80-95%
 - (E) Answer not known
- 149. In a cumulative screen analysis $x_F = 0.5$, $x_D = 0.8$ and $x_B = 0.2$. What is the ratio of overflow to feed? Where x_F , x_D and x_B are cumulative mass fraction of feed, overflow and underflow?
 - (A) 0.1

(B) 0.3

0.5

- (D) 0.7
- (E) Answer not known

150.	According to second law of thermodynamics, the total entropy change associated with any process must be					
	(A)	zero	(B) infinite			
	(C)	negative	positive			
	(E)	Answer not known				
151.	The has	two phases of a pure sub	stance are in equilibrium when each phase			
· ·	(A)	same value of specific gi	bbs function			
	(B)	same value of driving fo				
	(C)					
	(D)	different value of mass f	raction			
	(E)	Answer not known				
152.	At s	tandard conditions				
		$-2O_2 \rightarrow 2NO_2$ $\Delta H^{\circ} = -9$	0 KJ/mol			
	NO-	$+\frac{1}{2}O_2 \rightarrow NO_2 \qquad \Delta H^\circ = -1$	1 KJ/mol			
	The	standard heat of formatio	n of NO in KJ/mol is			
	(A)	-78	(B) 78			
	(C)	-34	(D) -101			
	(E)	Answer not known				
153.	In tl	he equation $f_i = \phi_i^{sat} P_i^{sat}$ ex	$p V_i \frac{(P-P_i)^{sat}}{RT}$, exponential is known as			
11-	the	factor.				
	(A)	Pressure	(B) Poynting			
	(C)	Volume	(D) Equilibrium			
	(E)	Answer not known	(2) Equitorium			
	\ -/					
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- 154. The heat required to raise the temperature of one kg of a substance by 1k is defined as
 - A) Heat capacity

- (B) Heat of mixing
- (C) Heat of crystallization
- (D) Specific heat
- (E) Answer not known
- 155. "Recycle ratio" refers to
 - (A) Gross feed stream / recycle feed stream
 - Recycle stream / fresh feed stream
 - (C) Fresh feed stream / recycle stream
 - (D) Recycle stream / net product outlet stream
 - (E) Answer not known
- 156. $\left(P + \frac{a}{v^2}\right)(v-b) = RT$ is given by
 - (A) Virial equation

(B) Vander-Walls equation

(C) Ideal Gas law

- (D) Compressibility factor
- (E) Answer not known
- 157. _____ is the volume of a mixture of air and accompanying water vapor per kg of dry air.
 - (A) Relative humidity
- (B) Absolute humidity
- Psychrometric volume
- (D) Humid heat
- (E) Answer not known

158.	The measure of the deviation of Gases from the Ideal behaviour is given by		
	(A)	Daltons law	(B) Compressibility factor
	(C)	Amagat's law	(D) Avagadro's constant
	(E)	Answer not known	
159.	Ву а	ppropriate conversion process	es, biomass can be converted into
	(A)	LPG	(B) Producer gas
	(C)	Ammonia	(D) Urea
	(E)	Answer not known	
160.		equilibrium temperature rea is being extracted from the co Saturation temperature	ched by the absorber plate when no llector is called
	(B)	Stagnation temperature	
	(C)	Eutetic temperature	
	(D)	Collecting temperature	
	(E)	Answer not known	
61.	Nitri	le rubber is produced by polym	nerization of
	(A)	acrylonitrile and butadiene	(B) acrylonitrile and styrene
1.00	161		
	(C) (E)	arylonitrile and isoprene Answer not known	(D) isoprene and isobutylene

162.	The main raw material for paper and pulp manufacture					
	(A)	Starch	(B) Fatty acids			
	(C)	Sugars	(b) Cellulose			
	(E)	Answer not known				
163.	Most commonly used fillers in the paper making process is					
	(A)	Talc and TiO ₂	(B) Talc and SiO ₂			
	(C)	Talc and CaO	(D) Talc and MnO ₂			
1	(E)	Answer not known				
164.	Oil is					
	(A)	a mixture of glycerides of alcohols				
	D	a mixture of glycerides of fatty acids				
	(C)					
(D) a ester of alcohols other than glycerine			glycerine			
	(E)	Answer not known				
			la are colled as			
165.	Mixtures of glycerides of fatty acids are called as					
	(11)	Fats and Oils	(B) Paints			
	(C)	Pulp	(D) Waxes			
	(E)	Answer not known				
166.	Mixed esters of polyhydric alcohols other than glycerin are called					
•	(1)	Waxes	(B) Fats			
	(C)	Oils	(D) Detergents			
	(E)	Answer not known				

- 167. Washing Soda is
 - (A) Na₂CO₃

(B) CaSO₄

Na₂CO₃·10H₂O

- (D) $CaSO_4 \cdot \frac{1}{2}H_2O$
- (E) Answer not known
- 168. Undesirable side reaction in the product of urea is the formation of
 - (A) Ammonium Carbonate
- Biuret

(C) Tetrauret

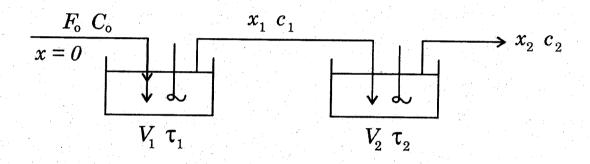
- (D) Water
- (E) Answer not known
- 169. Vanadium pentoxide is used as catalyst for manufacture of
 - (A) Sulphuric acid
 - (B) Nitric acid
 - (C) Hydrochloric acid
 - (D) Phosphoric acid
 - (E) Answer not known
- 170. Choose Heterogenous non catalytic reaction among following
 - (A) Ammonia Synthesis
 - (B) Nitric acid Production
 - Burning of coal Particle
 - (D) Oxidation of SO₂ to SO₃
 - (E) Answer not known

171.		first order chemical reaction in a porous catalyst the thick modulus. The effectiveness factor is approximately equal to
	(A)	
	(B)	0.5
	(0)	0.1
	(D)	
	(E)	Answer not known
172.	If the	e value of equilibrium constant is very much large (k >> 1.0) then it
	mean	
	(21)	100% conversion and irreversible reaction
	(B)	50% conversion and reversible reaction
	(C)	100% conversion and reversible reaction
	(D)	50% conversion and autocatalytic reaction
	(E)	Answer not known
173.	The	rate of a catalytic chemical reaction can be increased by
	(A)	increasing the size of non-porous pellet
	(B)	decreasing the temperature
	(C)	decreasing the concentration
	(0)	increasing the internal surface area
	(E)	Answer not known

174. For an elementary reaction $A + 2B \xrightarrow{k} 3C$

- (A) rate of appearance of C = rate of disappearance of A
- (B) rate of disappearance of A = rate of disappearance of B
- (C) rate of appearance of C = rate of disappearance of B
- rate of appearance of $C = 3 \times \text{rate}$ of disappearance of A
- (E) Answer not known

175. The CSTR in series connection



the $\left(rac{C_{\scriptscriptstyle 2}}{C_{\scriptscriptstyle 0}}
ight)$ for a first order reaction is

where V_1 and V_2 are the volumes of reactor 1+2 τ_1 and τ_2 are the space times of reactor 1+2

(A)
$$\frac{C_2}{C_0} = \frac{1}{\left(1 + \tau_2 K\right)}$$

(B)
$$\frac{C_2}{C_0} = \frac{1}{(1+\tau_1 K)}$$

$$\frac{C_2}{C_0} = \frac{1}{(1 + \tau_1 K)(1 + \tau_2 K)}$$

(D)
$$\frac{C_2}{C_0} = (1 + \tau_1 K)(1 + \tau_2 K)$$

(E) Answer not known

176. For a gas phase first order reaction $A \rightarrow 2B$ carried out in a mixed flow reactor. Which one of the following relation is correct?

Where τ = Space Time

 C_{A_0} = Initial concentration

 $X_A =$ Conversion

 $E_{\scriptscriptstyle A} =$ Fractional volume change

K =Rate constant

(A)
$$\tau = \frac{C_{A_0} X_A}{\left(1 - X_A\right)}$$

(B)
$$\tau = \frac{(1 + \Sigma_A X_A) X_A}{K(1 - X_A)}$$

(C)
$$\tau = C_{A_0} (1 - X_A)$$

(D)
$$\tau = \frac{C_{A_0} X_A \Sigma_A}{(1 + X_A)}$$

- (E) Answer not known
- 177. For a given duty and for all positive reaction orders, the size of a mixed reactor is
 - (A) smaller than that of PFR
 - (B) same as that of PFR
 - larger than that of PFR
 - (D) insufficient information
 - (E) Answer not known

- 178. A reaction $A \to 3B$ is conducted in a constant pressure vessel. Starting with pure A, the volume of the reaction mixture increases 3 times in 6 minutes. The fractional conversion is
 - $(A) \quad 0.33$
 - (B) 0.5
 - (c) 1
 - (D) data insufficient, cannot be predicted
 - (E) Answer not known
- 179. The reaction rate constant at two different temperature T_1 and T_2 are related by
 - (A) $\ln\left(\frac{K_2}{K_1}\right) = \frac{E}{R}\left(\frac{1}{T_2} \frac{1}{T_1}\right)$
 - (B) $\ln\left(\frac{K_2}{K_1}\right) = \frac{E}{R}\left(\frac{1}{T_1} \frac{1}{T_2}\right)$
 - (C) $\exp\left(\frac{K_2}{K_1}\right) = \frac{E}{R}\left(\frac{1}{T_1} \frac{1}{T_2}\right)$
 - (D) $\exp\left(\frac{K_2}{K_1}\right) = \frac{E}{R}\left(\frac{1}{T_2} \frac{1}{T_1}\right)$
 - (E) Answer not known
- 180. The governing equation to determine the conversion time in a batch reactor for a first order irreversible reaction
 - (A) $C_A = \frac{C_{A_0}}{1 + C_{A_0}Kt}$
 - (C) $C_A = C_{A_0} + Kt$
 - (E) Answer not known

(B) $C_A = C_{A_0} - Kt$

$$(D) C_A = C_{A_0} \cdot e^{-Kt}$$

181. If
$$A = \begin{bmatrix} 1 & 3 \\ 2 & 2 \\ 3 & 1 \end{bmatrix}$$
 and $B = \begin{bmatrix} -4 & -6 \\ -5 & -5 \\ -6 & -4 \end{bmatrix}$ then $A + 2B = \begin{bmatrix} -4 & -6 \\ -5 & -5 \\ -6 & -4 \end{bmatrix}$

(A)
$$\begin{bmatrix} -3 & -3 \\ -3 & -3 \\ -3 & -3 \end{bmatrix}$$

(B)
$$\begin{bmatrix} 1 & -1 & 2 \\ 0 & 2 & -3 \end{bmatrix}$$

(C)
$$\begin{bmatrix} -8 & -12 \\ -10 & -10 \\ -12 & -8 \end{bmatrix}$$

$$\begin{array}{c|cccc}
 & -7 & -9 \\
 & -8 & -8 \\
 & -9 & -7
\end{array}$$

- Answer not known
- 182. If the function involved in the equation depends upon only variable and its derivatives are ordinary derivatives, then the equation is called ordinary differential equation
 - 2

(B) 4

- (D) 3
- Answer not known
- 183. Identify the exact solution for following ODE with initial condition as $C_{A}(t=0) = C_{A_0} = 5$ mol/litre $\frac{dC_{A}}{dt} = -7C_{A}$
 - (A) $\{7e^{-5t} + e^{5t}\}$ (B) $5e^{-7t}$ (C) $7e^{-5t}$ (D) $e^{-5t} + e^{-7t}$

 - (E) Answer not known

184. The sum of Eigen values is called _____ of matrix

- (A) Determinant
- Trace
- (C) Spectrum
- (D) norm
- (E) Answer not known

185. In order to solve differential equations, the algorithm of fourth order Runge-Kutta method is

(A)
$$y_{K+1} = y_K + \frac{h}{2}(fK_1 + 2fK_2 + 2f_3)$$

(B)
$$y_{K+1} = y_K - \frac{h}{6} (fK_1 + 2fK_2 + 2fK_3 + fK_4)$$

(c)
$$y_{K+1} = y_K + \frac{h}{6}(fK_1 + 2fK_2 + 2fK_3 + fK_4)$$

- (D) $y_K = y_K + h(fK_1)$
- (E) Answer not known

186. The stiffness of a differential equation is a matter of its

- (A) Initial state
- Degree
 - (C) Final state
 - (D) Boundary condition
 - (E) Answer not known

- 187. The Quadratic Equation in one variable is expressed in the form.
 - $(A) \quad ax + b = 0$
 - $(B) \quad a + bx^2 + cx^4 = 0$
 - $ax^2 + bx + c = 0$
 - $(D) \quad ax^3 + bx + cx^2 = 0$
 - (E) Answer not known

Where a,b,c are coefficients

- 188. An approximate function that describes the datapointe as a whole with smallest error can be solved using
 - (A) Curve fitting
 - (B) z-transform
 - (C) Laplace transform
 - (D) Fourier transform
 - (E) Answer not known
- 189. The data points that are used for estimating the expected values between the known points are termed as
 - (A) Extrapolation
 - (B) Interpolation
 - (C) Trapezoidal roots
 - (D) Transcript method
 - (E) Answer not known

190.		ing industrial hygi nicals—————			ne study of	toxic
	(A)	Mass safety				
	(D)	Material safety				
	(C)	Operation safety				
	(D)	Risk				
	(E)	Answer not known				
191.	Clas	s – A fire consists of	fire due to			
	VI)	Wood	(B)	Oil		
	(C)	Transformer	(D)	Chemicals		
	(E)	Answer not known				
192.		——— is best su	uited to extingui	sh oil or Flam	mable liquid	fire.
	(A)	Soda acid	(B) '	Vaporizing liq	uid	
	(0)	Foam	(D)	Dry Chemical		
	(E)	Answer not known				
193.		A regards an atmosphed atmosphere.	phere of more tl	han	% as ox	xygen
	(A)	16.4				
	(B)	17.5				
	40)	23.5				•
	(D)	27.6				
	(E)	Answer not known				

194.	In w	astewater treatment process entration of the reactants, it i	, when the reaction is independent of scalled		
	(A)	Second order reaction			
	(B)	First order reaction			
	C	Zero order reaction			
	(D)	Pseudo First order reaction			
	(E)	Answer not known			
195.	In w	In wastewater treatment during preliminary treatment,			
	(A)	oil and grease are removed			
	(B)	50% of total solids are remove	ved		
	(C)	50% of pathogens are removed			
	(D)	80% of BOD is removed			
	(E)	Answer not known			
196.	The	removal of phosphorus in wa	ter is generally done by		
	(A)	Dephosphorification	(B) Eutrophication		
		Coagulation	(D) Oxidation		
	(E)	Answer not known			
197.	Sour	Sounds with a very high frequency of ———————————————————————————————————			
	(4)	above 20,000 Hz	(B) 10,000 Hz		
	(C)	15,000 Hz	(D) 5,000 Hz		
	(E)	Answer not known			

198. Spray ponds are employed for the control of _____ pollution.

- (A) Air
- (B) Thermal
- (C) Noise
- (D) Water
- (E) Answer not known

199. The optimum dissolved oxygen in natural waters is

- (A) 1-2 ppm
- (B) 9 10 ppm
- 4-6 ppm
- (D) 7-9 ppm
- (E) Answer not known

200. In the extended atmosphere, mesosphere is in the range of

- (A) upto 5 km
- (B) 5 to 45 km
- 45 to 80 km
- (D) Above 80 km
- (E) Answer not known

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